

# Maintenance Programs



## Types:

- 24/7 Emergency Service
- Monthly
- Annual
- Semi-Annual
- Preventative
- Certified ASME Welding and Vessel Repair
  - "S", "U", "PP" Stamps
  - National Board "R" Stamp Accreditation

## Includes:

- Fireside Cleaning
- Waterside Cleaning
- Burner/Boiler Checkout
- Formal Written Report
- Optional Winter Check

PBBS Equipment has six office locations in North and South Dakota, Minnesota, Wisconsin, and the Western Upper Peninsula of Michigan, with more than 40 service vehicles, and 24-hour support, we are available when and where you need us.

[pbbs.com](http://pbbs.com) | [pbbs@pbbs.com](mailto:pbbs@pbbs.com)

# Inspection Requirements by State



## Wisconsin

- Annually
  - High-Pressure Steam Boilers
- Every 3 Years
  - Low-Pressure Steam Boilers
  - Hot Water Heating Boilers

## Minnesota

- Annually
  - High-Pressure Steam Boilers
  - Low-Pressure Steam Boilers
- Every 5 Years
  - Hot Water Heating Boilers

## Michigan

- Annually
  - High-Pressure Steam Boilers
- Bi-Annually
  - Low-Pressure Steam Boilers
  - Hot Water Heating Boilers

## North and South Dakota

- Annually
  - High-Pressure Steam Boilers
- Every 3 Years
  - Low-Pressure Steam Boilers
  - Hot Water Heating Boilers